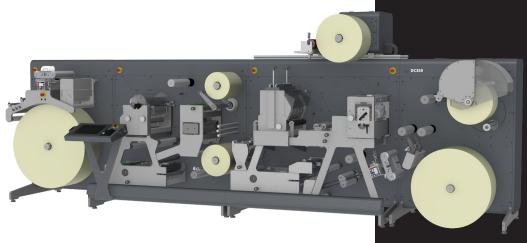
DC350/DC550

Fully Integrated Converting Line for Labels



- Maximum modularity
- Automated production
- Non-stop finishing with the new SmartTurret
- Open platform for Hotfoil and Screen
- Low energy consumption
- Low level of waste
- Online support and remote diagnostics
- Industry 4.0 ready



SPECIFICATIONS	METRIC	IMPERIAL	
Web width	50 - 350 mm	2 - 14"	
Substrate thickness	50 - 200 μm	2 - 8 pt.	
Die Station			
Semi-rotary speed	80 m/min	262 ft/min	
Full-rotary speed	130 m/min	426 ft/min	
Die plate size	50,8 - 558,8 mm	2 - 22"	
Unwinder			
Diameter max	1000 mm	39.4"	
Core diameter	76,2 mm	3"	
Rewinder			
Diameter max on dual shaft	700 mm	27.5"	
Diameter max on Turret	450 mm	17.5"	
Standard core diameter	76,2 mm	3"	
Waste matrix rewinder diameter	up to 800 mm on request	up to 31.5" on request	
GM SmartFlexo Station - flower style, semi-rotary			
Print cylinder size	228 - 711 mm	9 - 28"	
Spot varnish with digital sensor register control and slow run included			

Slitting Station		
Knife type	Pneumatic crush, SmartCrush, shear or autoknife	
Minimum distance crush	12,7 mm	0.5"
Minimum distance shear	10	0.4"
Minimum distance autoknife	20	0.8"
Dimensions (WxDxH)	5,9 x 2,3 x 1,7 m	19.4 x 7.4 x 5.5 ft

Please contact us for DC550 specifications details

The NEW premium finishing line - the DC350. Get the best in fast and automated converting. Build with semi-rotation in varnish and die cutting as standard. Upgrade with value options like multilayer labels, Laser die cutter, Hot Foil and Screen Print unit.

Take your factory to the industry 4.0 level. This machine combines development work with proven product features. High speed, semi-rotating varnish, job automation and finally inline compatible with all major digital presses. The **NEW** DC350 sets a new benchmark in the label world.

- Platform fully modular for added flexibility
- Jumbo roll unwinder with integrated roll lift
- GM SmartSemi-Rotary Flexo Station
- GM SmartLoad (NEW) option
- SmartGap electronic semi-rotary die cut option
- GM SmartStrip (NEW) option
- GM SmartLam Multilayer option
- GM SmartSlit automatic slitting station option
- GM SmartCrush (NEW) option an ultra-quick set knives system, allowing fast and precise setting of each crush knife also while running.
- GM SmartTurret (NEW) option
- Hot Foil and Screen Print options
- STORCK rotary screen option for tactile labels
- Web-advance for fast roll change
- Runs inline with GM flat bed hotfoil
- Fully customizable and upgradeable
- Easy web access and maintenance

Specifications and terms are subject to change without notice. Grafisk Maskinfabrik is a registered trademark. All other product and brannames are trademarks and/or registered trademarks of their respective companies. GM disclaims any and all rights in these marks. Copyright 2020, Grafisk Maskinfabrik A/S. For more information, please visit www.gm.dk

DC350/DC550

Features and options



GM SmartLam - Multi-layer labels are often used for pharmaceutical and medical label applications - especially when government regulations require product information to remain intact with the product.



GM SmartLoad - An automatic flexible die plate changing system to reduce changeover times and to ensure an accurate die mounting in seconds every time.



GM SmartStrip - Ensures trouble-free operation even while converting delicate substrates and complex label shapes at high speed.



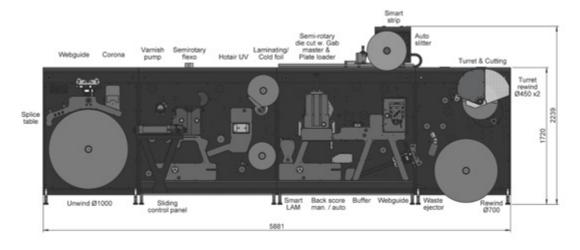
GM SmartTurret - NEW fully servo controlled automatic turret rewinder. Provides efficient production without stopping when changing rolls.

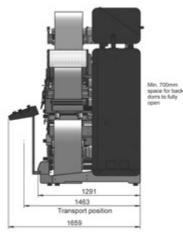


GM SmartCrush - An ultra-quick set knives system, allowing fast and precise setting of each crush knife - also while running.



GM SmartSlit automatically positions up to 16 knives in 2 minutes, saving valuable time on short run jobs.







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